

DART AEROSPACE LTD	Work Order: 41488
Description: Flanged hook	Part Number: PBL743001-213
Inspection Dwg: R(6743001) Rev: B1	Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## First Article      Prototype

Measured by:	JL	Audited by:	DP	Prototype Approval:	N/A
Date:	08/09/03	Date:	08/09/03	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## Process Sheet

Cust. Order: CU-DAR001 Dart Helicopters Services

Drawing Name: FLANGED HOOK

Job Number: 41488

Part Number: PB6743001213

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



50

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 130

8/9/4

21

7.0 QC21

FINAL INSPECTION/W/O RELEASE



08/09/04 JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: FLANGED HOOK		
Job Number	: 41488		Part Number	: PB6743001213		
Estimate Number	: 12066		Drawing Number	: B6743001 PAGE17		
P.O. Number	:		Project Number	: N/A		
This Issue	: 19/08/2008		Drawing Revision	: B1		
Prsh Rev.	: NC		Material	:		
First Issue	: / /		Due Date	: 18/09/2008		
Previous Run	: 40040		Qty:	20 Um: Each		
Written By	:					
Checked & Approved By	: <u>JUL 08.8.20</u>					
Comment	: Est. A05.06.08 New issue KJ/JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	M6061T6B1000X02000	6061-T6 Bar 1.00 x 2.00	
		Comment: Qty.: 0.2516 f(s)/Unit Total : 5.0316 f(s) 6061-T6 Bar 1.0" x 2.0" Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) M6061T6B1.000x02.000) Identify for B67-43001-213 Batch: <u>M10 7129</u>	
2.0	BAND SAW	BAND SAW	
		Comment: BAND SAW Cut blanks: 2.00" x 1.00" x 2.750" long	
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
		Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA531 and Dwg B67-43001 Identify as B67-43001-213 Dwg Rev <u>B1</u> Folio Rev <u>B</u>	
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
5.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	